

# Sludge liquid treatment with Combined Nitritation / Anammox

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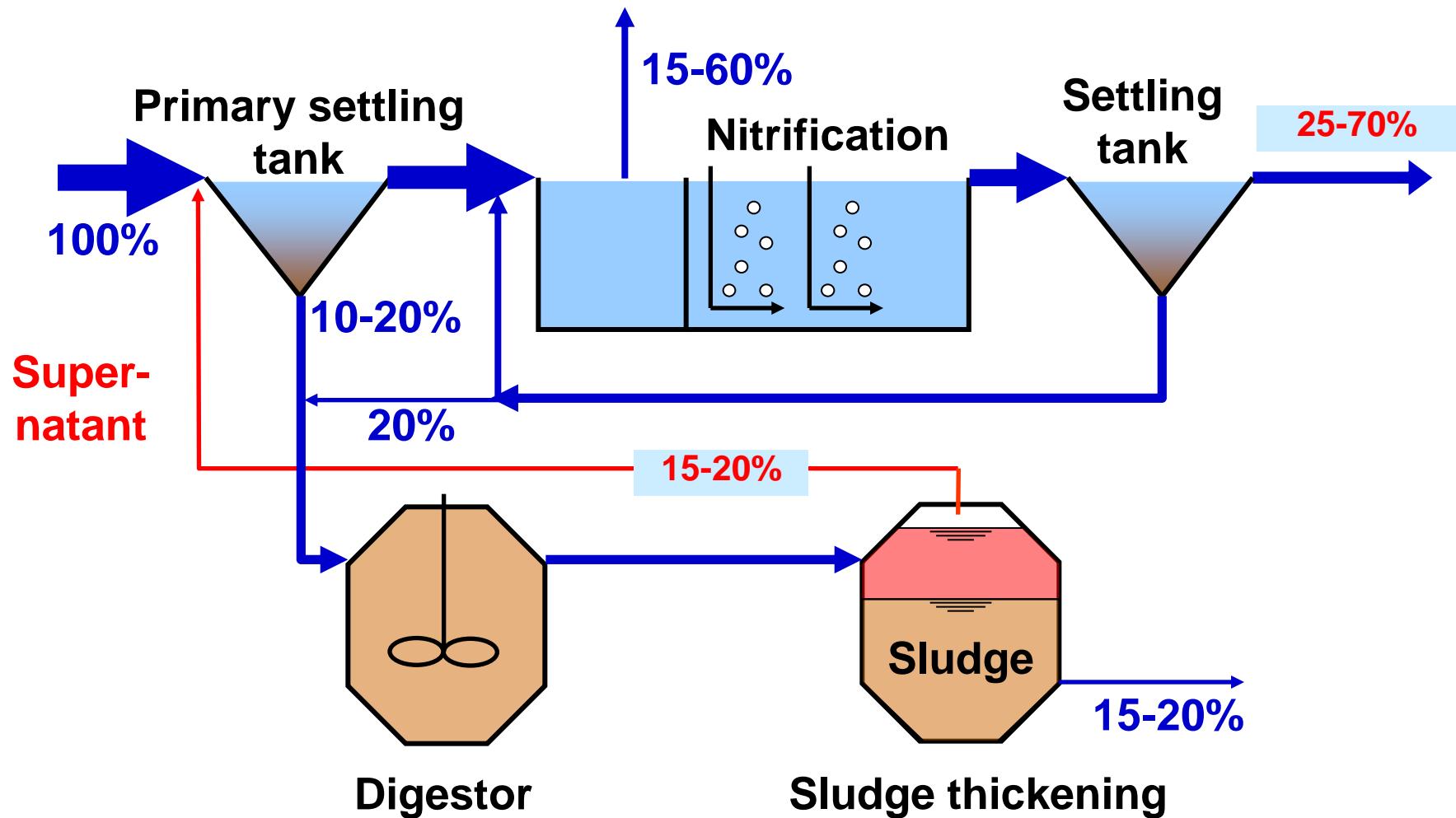
Scope of sludge liquid treatment

The process

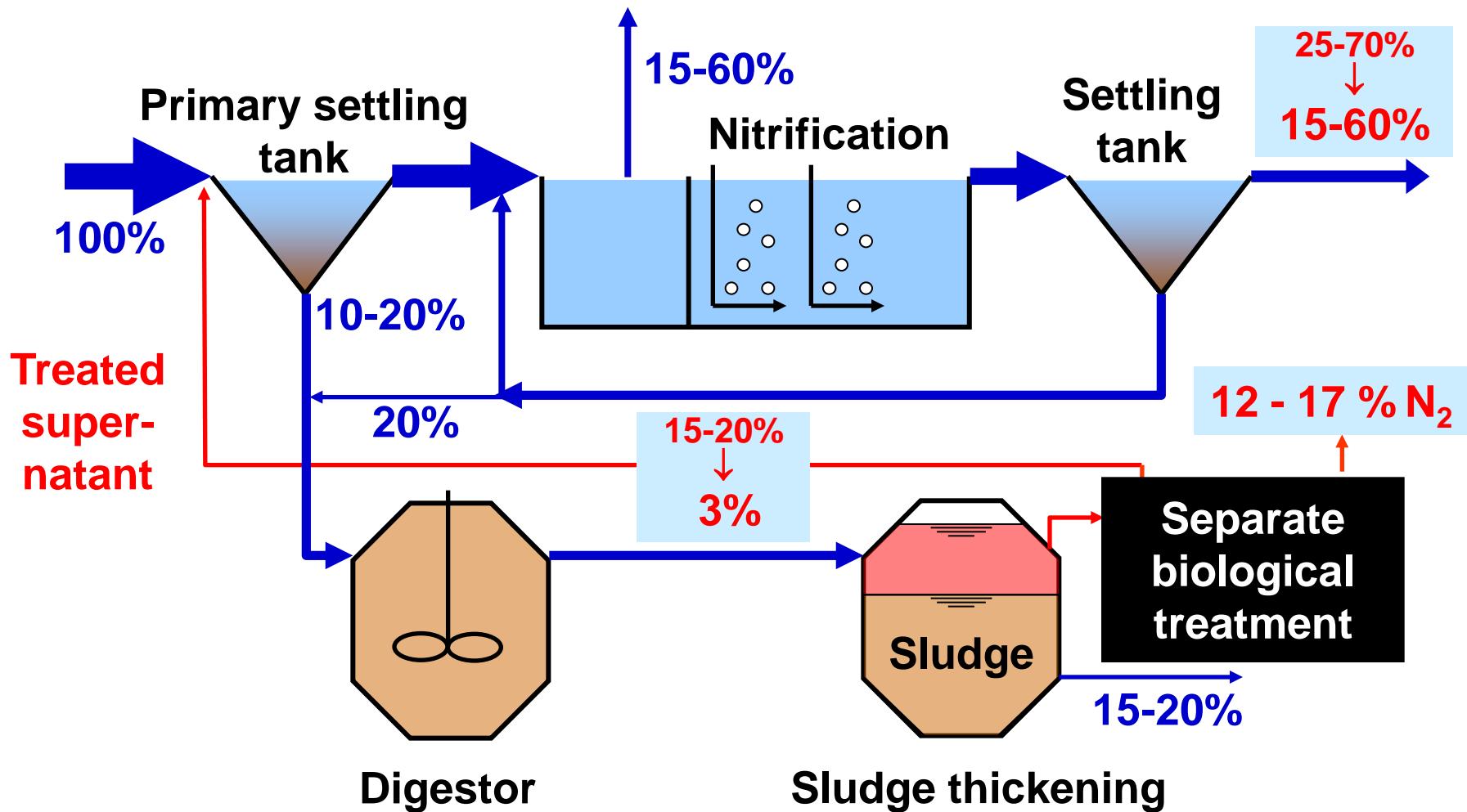
Process control

Greenhouse gas emission

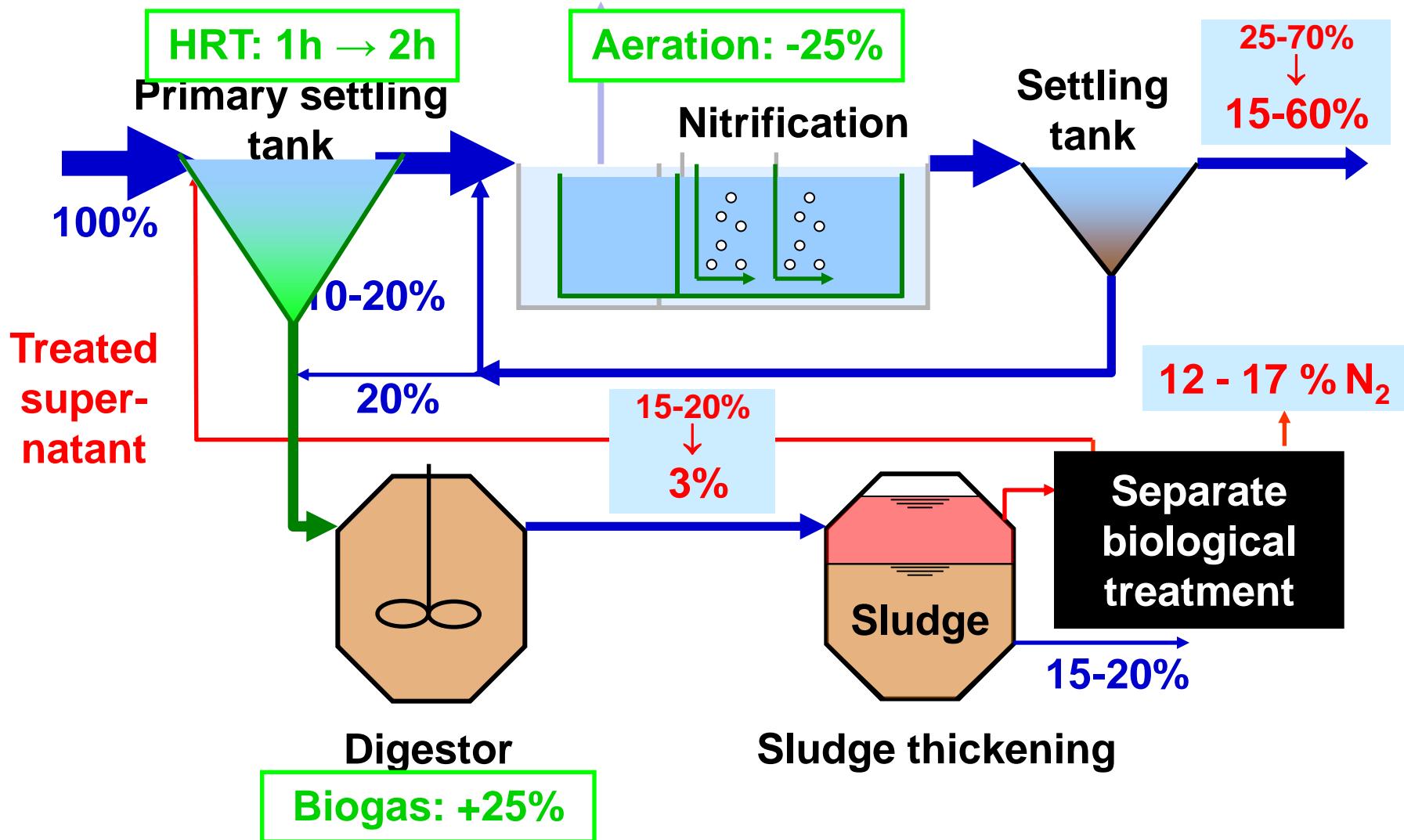
Conclusion

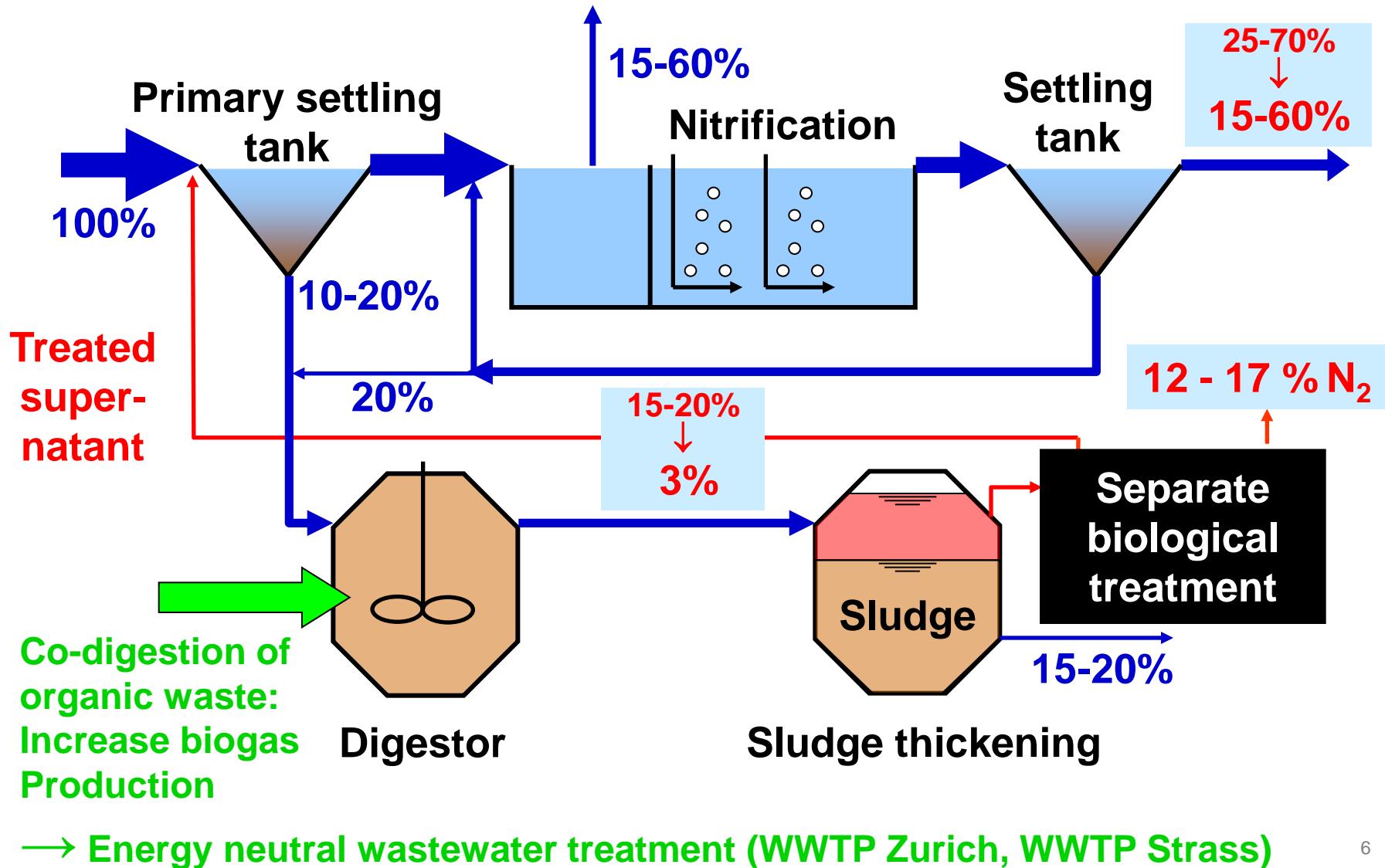


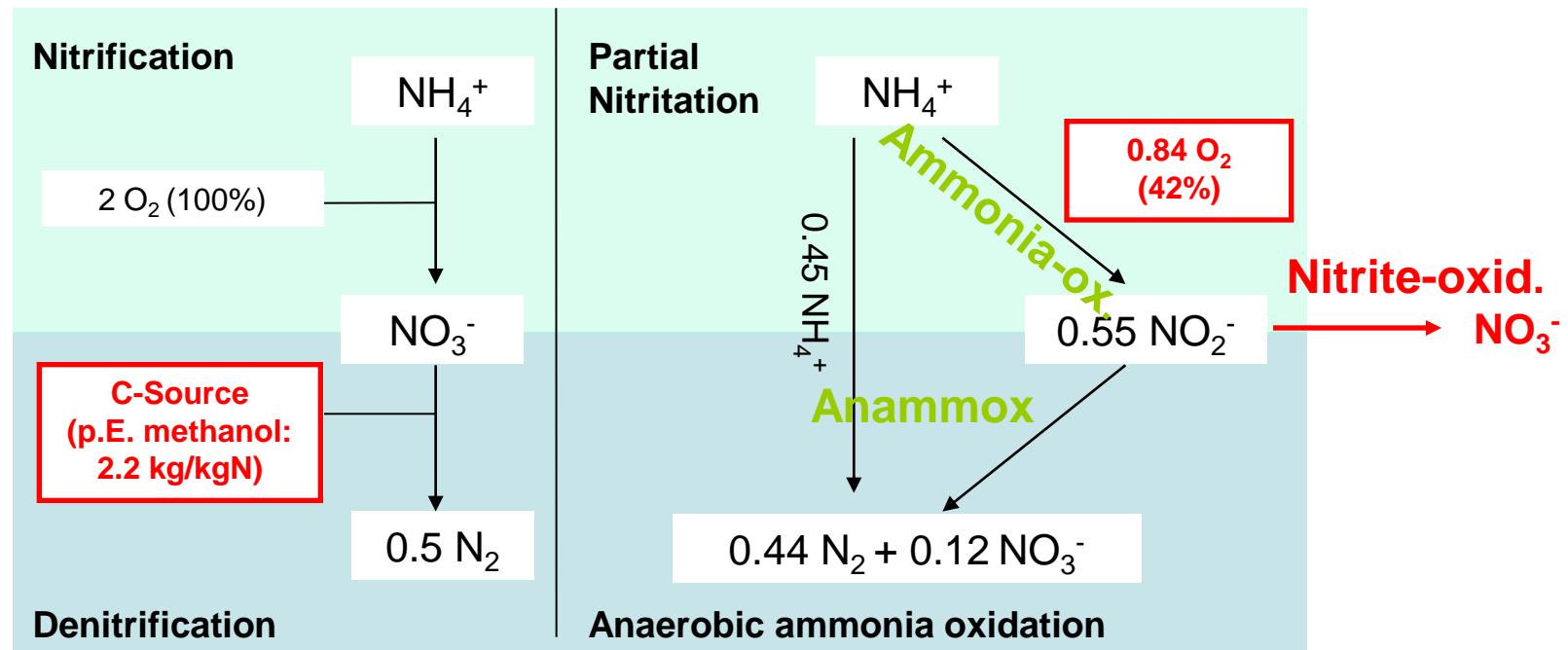
# Nitrogen fluxes in wastewater treatment



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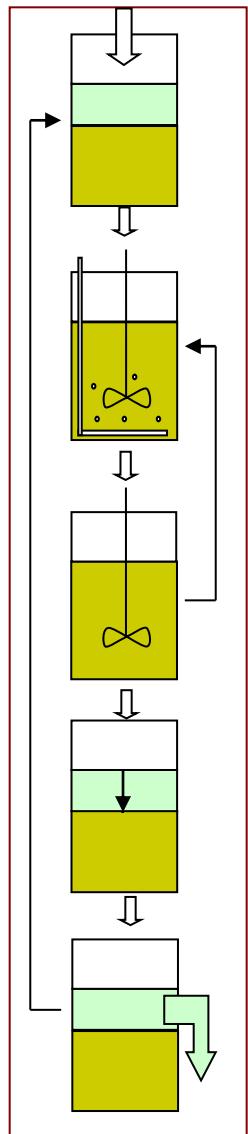
## Advantages of anammox

- No organic carbon addition
- Reduced energy for aeration (58% saving)
- Less excess sludge produced
- Cost saving ( $1.55 \text{ €/kgN}_{\text{elimin.}}$  instead of  $3.10 \text{ €/kgN}_{\text{elimin.}}$ )

## Disadvantages of anammox

- Slow growth of anammox bacteria
- Sensitive to nitrite, oxygen and ammonia (substrates)
- Three microorganisms:  $\text{NH}_4^+$ -oxid.,  $\text{NO}_2^-$ -oxid., anammox

# Nitritation and anammox combined in a single SBR (sequencing batch reactor)



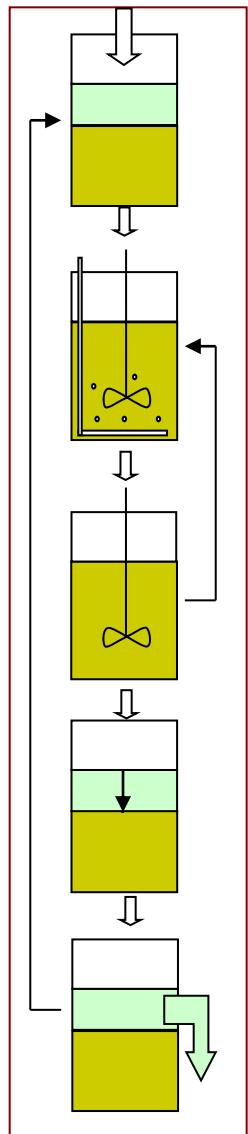
1. Fill with supernatant
2. Aeration: partial nitritation  
 $\text{NH}_4^+ + 1.5 \text{ O}_2 \rightarrow \text{NO}_2^- + 3 \text{ H}_2\text{O}$
3. Stirring: anammox  
 $0.45 \text{ NH}_4^+ + 0.55 \text{ NO}_2^- \rightarrow 0.44 \text{ N}_2 + 0.12 \text{ NO}_3^-$
4. Sedimentation
5. Discharge



Piloting with a 400L reactor

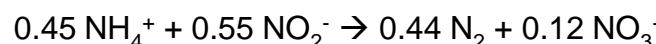
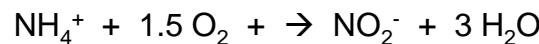
DEMON®: first single reactor process with pH control  
(B. Wett, Water Science & Technology, 2007)

# Nitritation and anammox combined in a single SBR (sequencing batch reactor)



1. Fill with supernatant

2+3 Simultaneous  
nitritation/anammox



4. Sedimentation

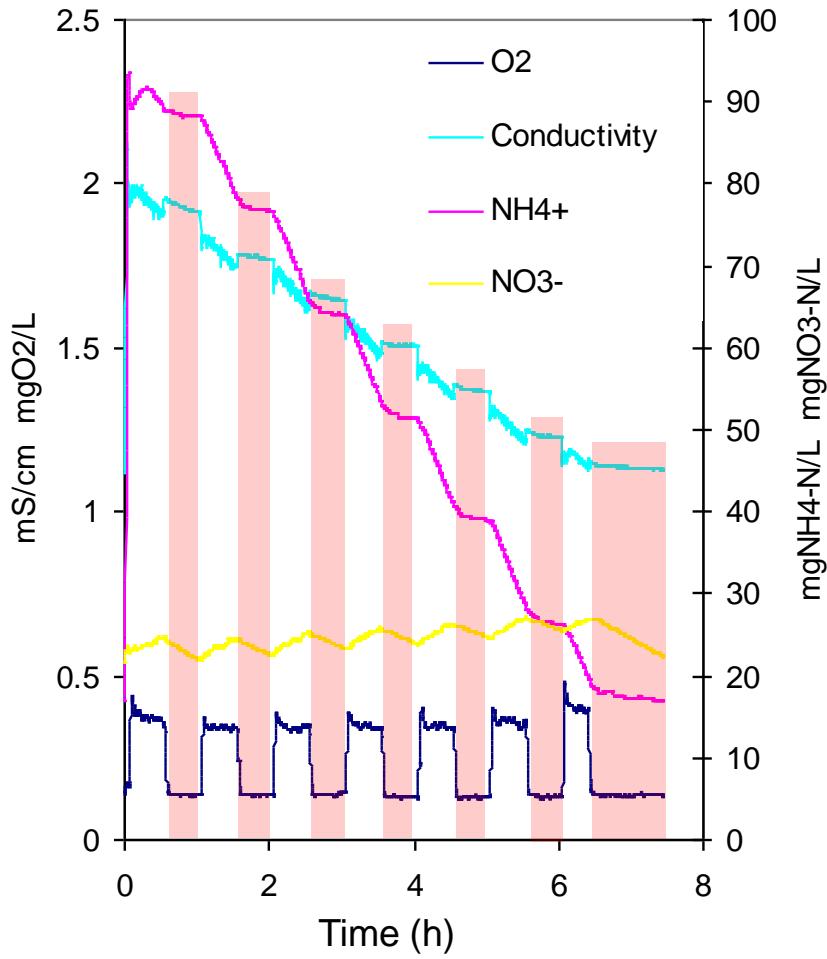
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Piloting with a 400L reactor

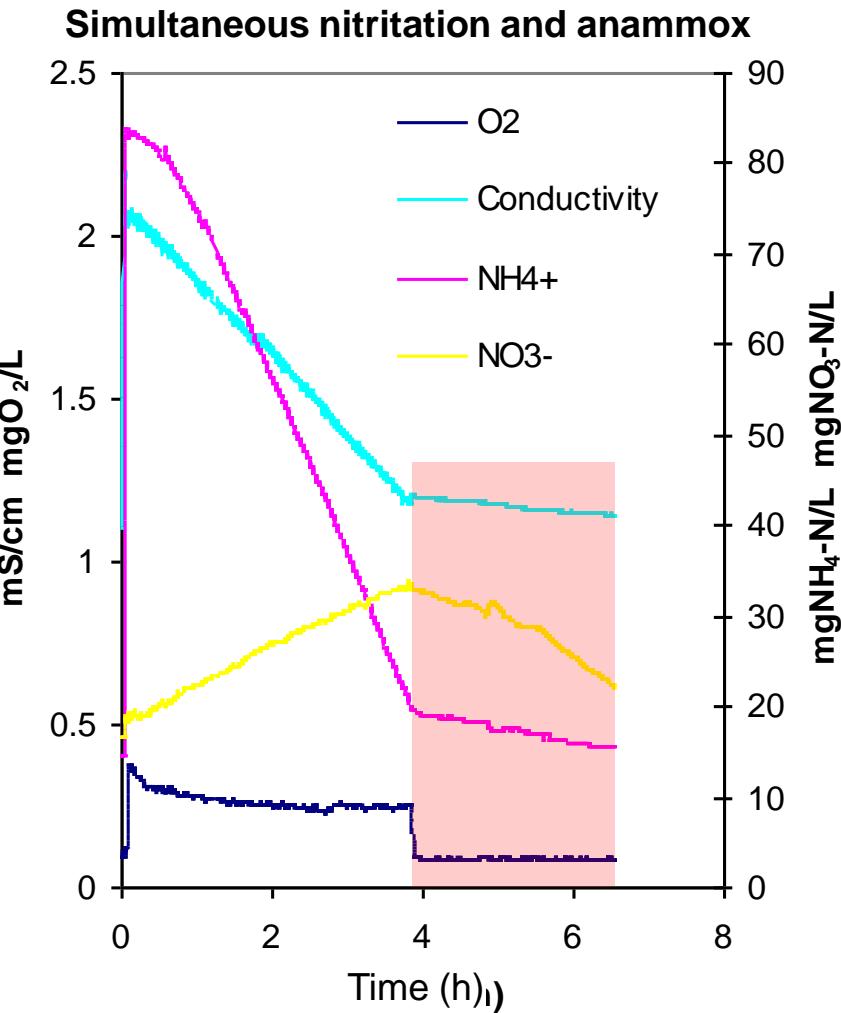
# SBR cycle: two options

## Intermittent aeration



Aeration off

## Continuous aeration



Joss et al., Environ. Sci. Technol., 2009



Scope of sludge liquid treatment

The process

**Process control**

Greenhouse gas emission

Conclusion

## Crucial

O<sub>2</sub>: inhibits anammox bacteria

≤0.5 mgO<sub>2</sub>/L during aeration

Substrate for O<sub>2</sub> consumption: always >10 mgNH<sub>4</sub><sup>+</sup>-N/L

NH<sub>3</sub>: toxic

<10 mgNH<sub>3</sub>-N/L corresponds to <200 mgNH<sub>4</sub><sup>+</sup>-N/L (pH 7 to 8)

Sedimentation: avoid loss of biomass (bulking)

Rarely required (start-up): flocculant addition

Nitrite oxidizers: „steal“ NO<sub>2</sub><sup>-</sup>, accumulate NO<sub>3</sub><sup>-</sup>

Concentration of NO<sub>2</sub><sup>-</sup> <1 mgNO<sub>2</sub><sup>-</sup>-N/L

Sludge withdrawal: ≤60 d sludge age

## Not crucial

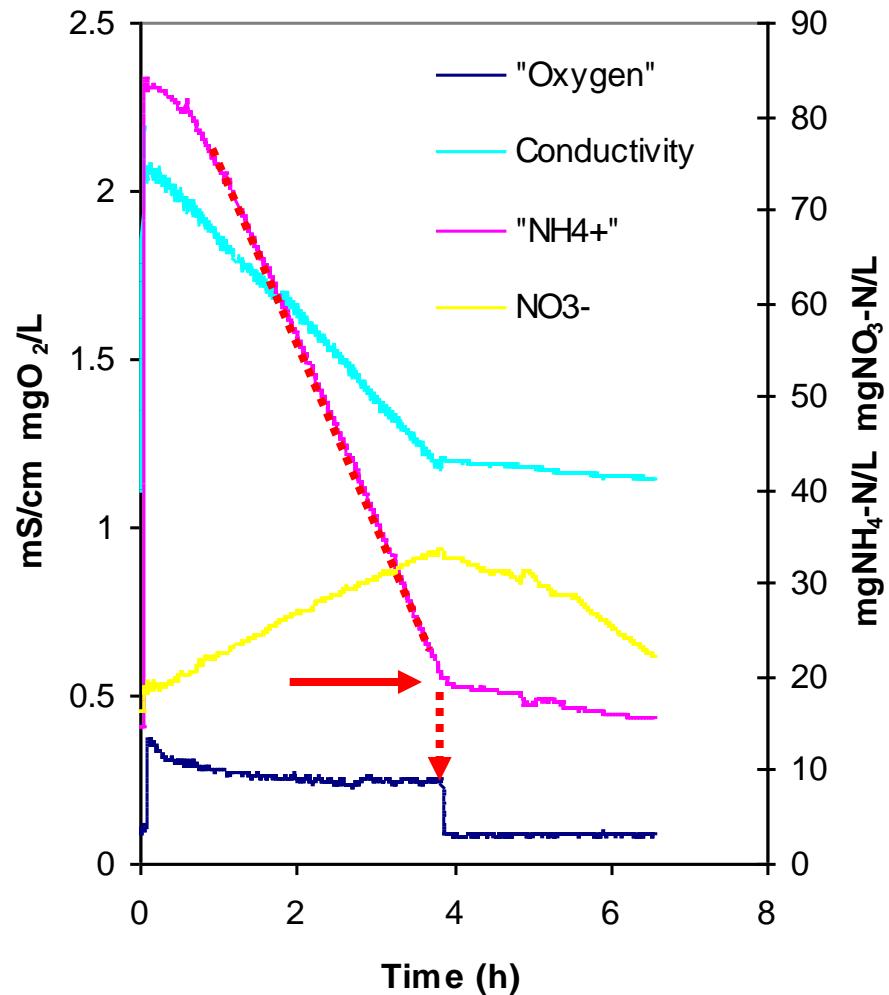
Temperature: only little heat generated (20°C to 35°C)

# Control parameters

$\text{NH}_4^+$

Recognize end of aeration & start sedimentation

Decrease rate = reactor activity (oxidation and anammox)



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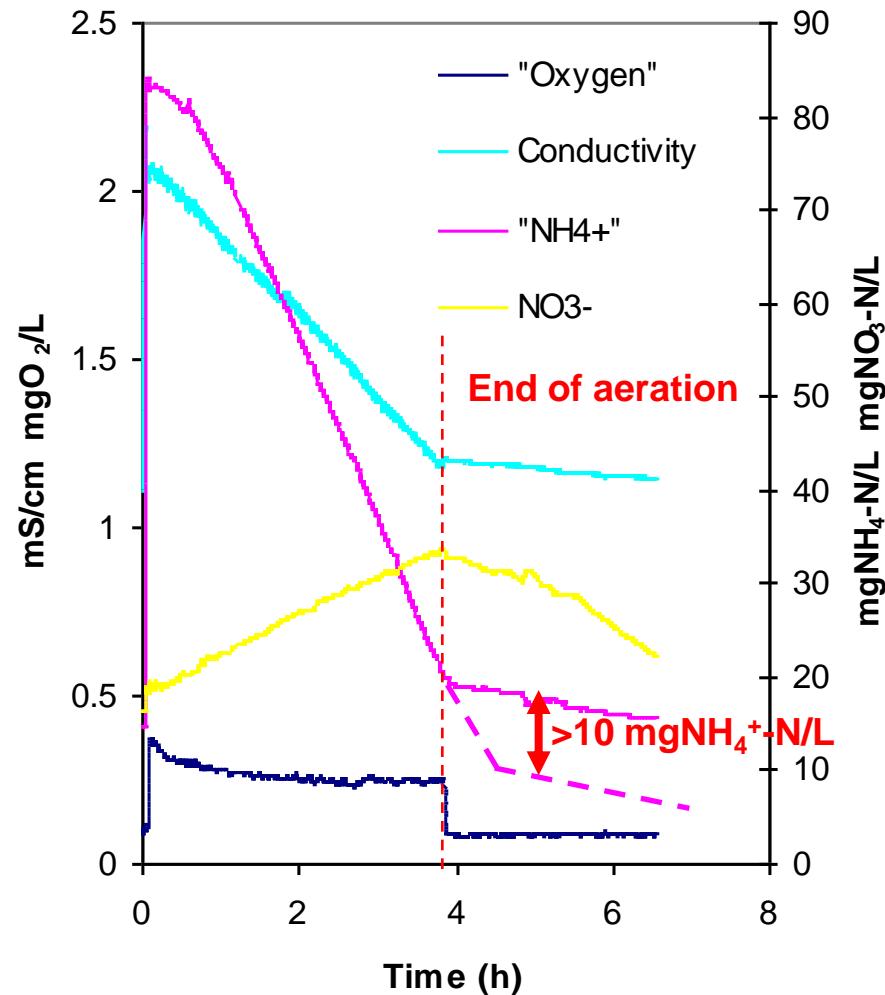
Accumulation can occur within hours

Inhibition of anammox

Condition for nitrite oxidizer growth

→ O<sub>2</sub> supply too high

**Action: reduce O<sub>2</sub> supply**



# Control parameters

$\text{NH}_4^+$

Recognize end of aeration & start sedimentation

Decrease rate = reactor activity (oxidation and anammox)

$\text{NO}_2^-$

Accumulation can occur within hours

Inhibition of anammox

Condition for nitrite oxidizer growth

→  $\text{O}_2$  supply too high

**Action: reduce  $\text{O}_2$  supply**

$\text{NO}_3^-$

Changes slow, over weeks or months

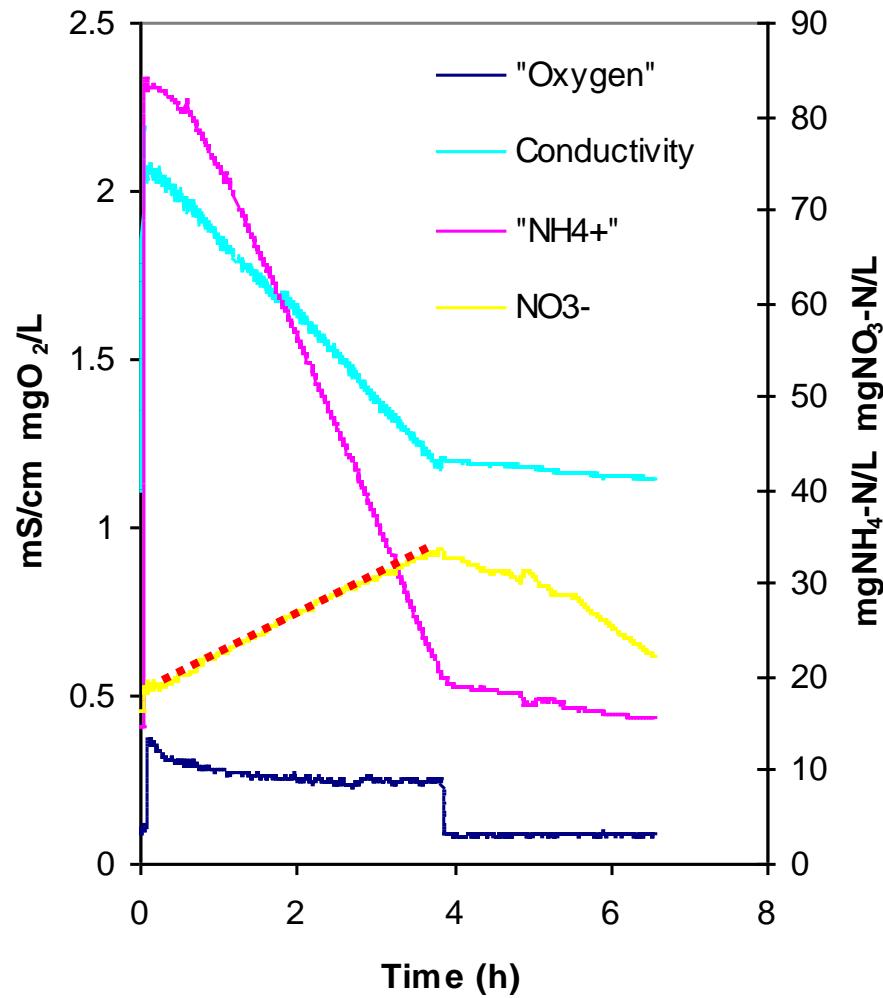
Normal: 10% of  $\text{NH}_4^+ \rightarrow \text{NO}_3^-$  (anammox)  
 $\text{pH} \geq 7.0$

Nitrite oxidizers growing into the system

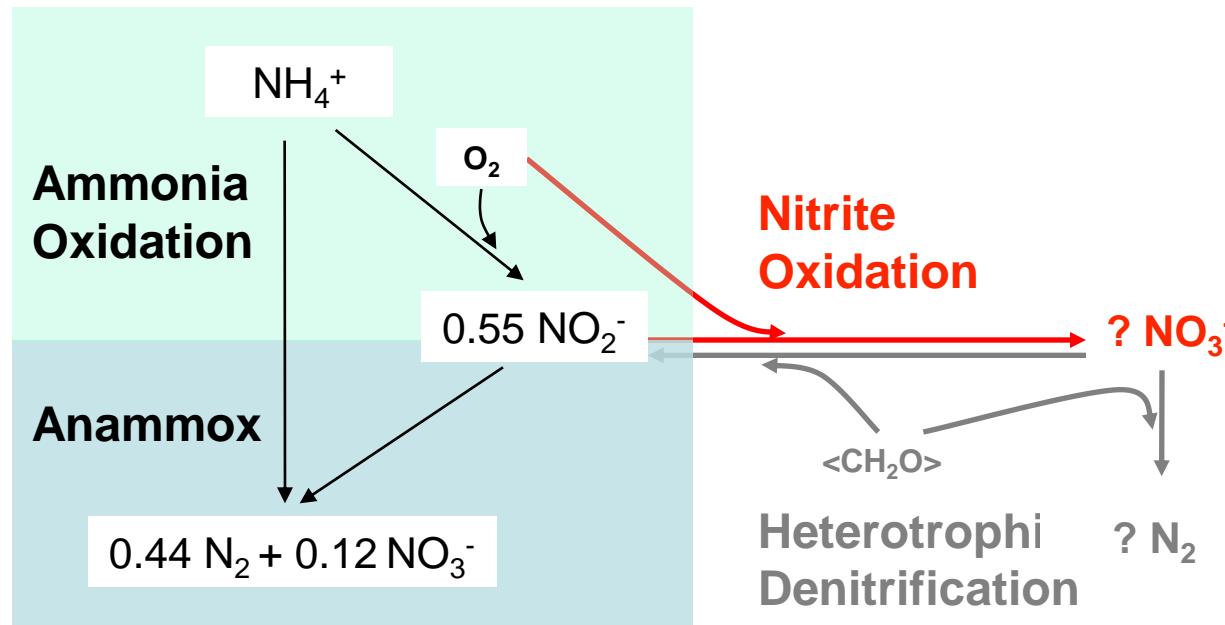
$>20\% \text{NH}_4^+ \rightarrow \text{NO}_3^-$

$\text{pH} < 6.8$

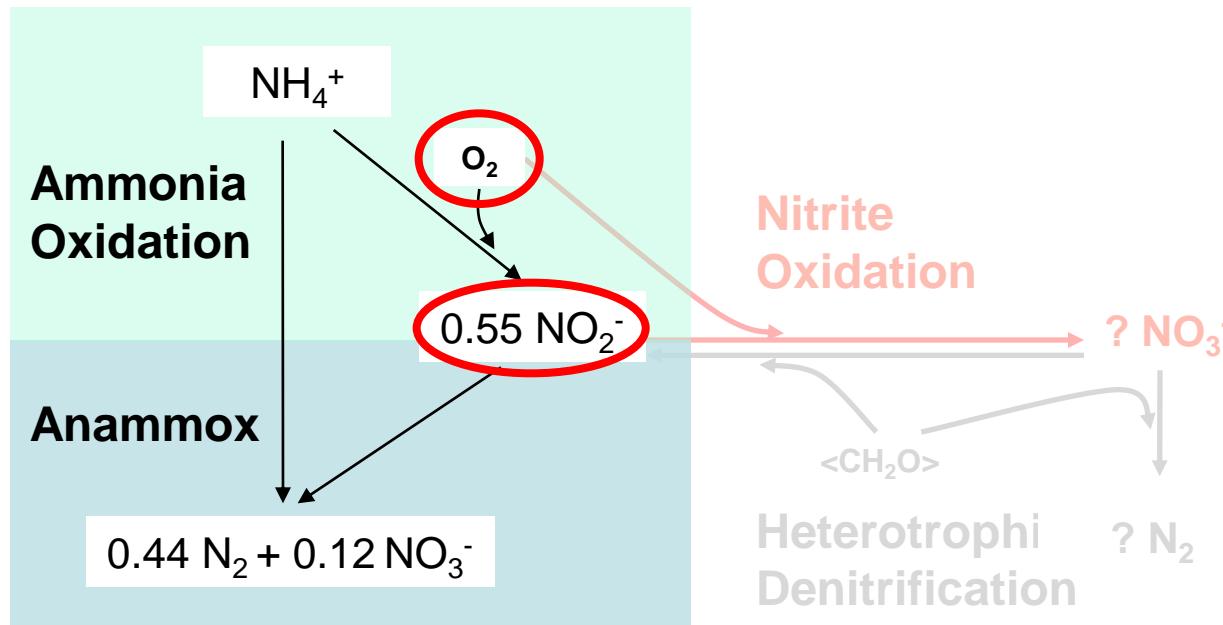
**Action: check  $\text{NO}_2^-$  accumulation  
 sludge retention time  $\leq 60\text{d}$**



# Nitritoxidation: conditions for wash-out



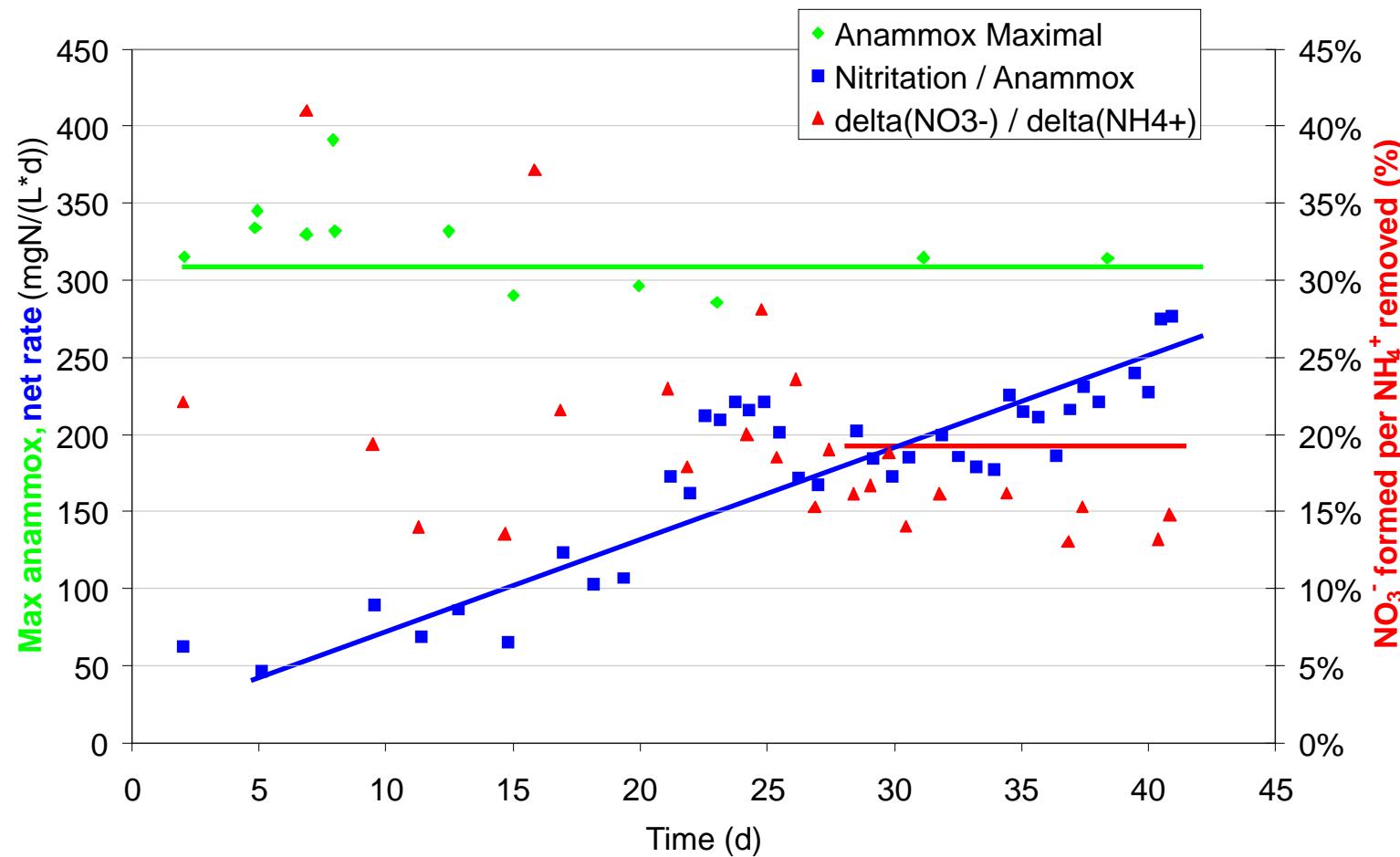
# Nitritoxidation: conditions for wash-out



Regular operation

1. Limiting NOB growth: keep low  $\text{O}_2$  and  $\text{NO}_2^-$
2. Sludge wastage: washout

# Nitrite oxidizers wash out



Start: sludge full of nitrite oxidizers

Max anammox = substrate not limiting (NO<sub>2</sub><sup>-</sup> addition)

Net rate = NH<sub>4</sub><sup>+</sup> removed / HRT

Operating conditions:

O<sub>2</sub> ≤ 0.2 mgO<sub>2</sub>/L

NO<sub>2</sub><sup>-</sup> ≤ 0.5 mgN/L

NO<sub>3</sub><sup>-</sup> < 20%

Sludge age: 60d

# Lower greenhouse gas emission

Aeration energy: 0.7 kWh/kgO<sub>2</sub>  
 Energy equivalents: 3 kgCO<sub>2</sub>/kWh<sub>electric</sub>  
 Methanol equivalents: 1.4 kgCO<sub>2</sub>/kgMeOH  
 N<sub>2</sub>O equivalents: 310 kgCO<sub>2</sub>/kgN<sub>2</sub>O

		Conventional Nitrific./Denitr.	Combined Nitrit.-Anammox
O <sub>2</sub> consumption	kgO <sub>2</sub> / kg <sub>N</sub> elim	4.3	1.9
Aeration energy	kWh / kg <sub>N</sub> elim	2.4	1.0
Aeration (CO <sub>2</sub> equiv.)	kgCO <sub>2</sub> / kg <sub>N</sub> elim	<b>1.4</b>	<b>0.6</b>
Carbon source	kg <sub>MeOH</sub> / kg <sub>N</sub> elim	2.2	-
Carbon source (CO <sub>2</sub> equ)	kgCO <sub>2</sub> / kg <sub>N</sub> elim	<b>3.1</b>	-
N <sub>2</sub> O production	gN <sub>2</sub> O / kg <sub>N</sub> elim	0.1 to 17 <sup>+</sup>	4 ° °
N <sub>2</sub> O production (CO <sub>2</sub> equ)	kgCO <sub>2</sub> / kg <sub>N</sub> elim	<b>0 to 5.3</b>	<b>1.2</b>
<b>Total CO<sub>2</sub> equivalents</b>	<b>kgCO<sub>2</sub> / kg<sub>N</sub> elim</b>	<b>4.5 to 10</b>	<b>1.8</b>

+ Katrik Chandran, personal communication, 2010

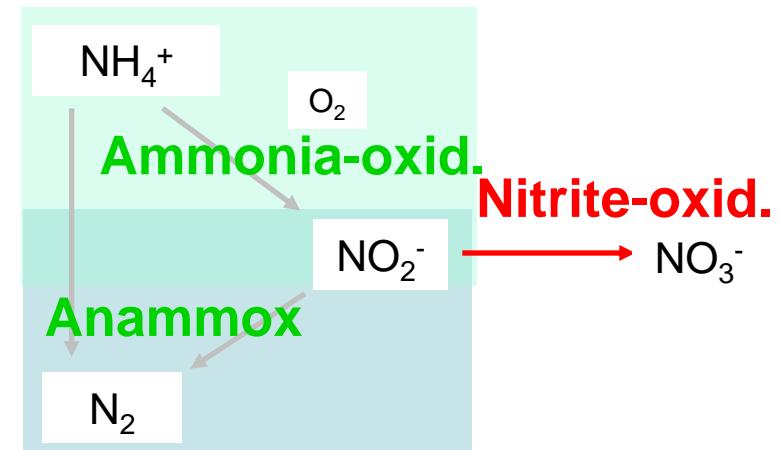
°° Joss et al. 2009, Environ. Sci. Technol.

# Conclusion

Combined nitritation/anammox in a single SBR: a robust solution

Online sensors for process control:  $O_2$ ,  $NH_4^+$ ,  $NO_3^-$

3 microbial populations are important:



Avoid nitrite oxidation: low  $O_2 + NO_2^-$  and sludge wastage

Compared to conventional nitrification/denitrification:

- ...saves half of the costs for N removal
- ...reduces greenhouse impact
- ...allows energy neutral wastewater treatment

# Thank you ...

... for your attention



Thanks to the EU for financing  
NEPTUNE, 6<sup>th</sup> Framework Programme

